M1 Air-Cooled Mig Welding Torch

Ratings:	180A CO_2, 150A mixed gas M21, EN60974-7 @ 60% duty cycle. 0.6mm-1.0mm wires

Tackles everyday jobs effortlessly

ARC M LIGHT INDUSTRIAL MIG TORCH PACKAGES

M1 Torches are supplied with a Euro termination as standard and are supplied 'ready to weld' with all wear parts fitted.

3mt	4mt	5mt
M1-3M	M1-4M	M1-5M

Wear Parts

A Nozzles

Part Number	Description	Bore	Wall	Material
•AM1CN	Conical Nozzle Assembly	12mm	0.9mm	Copper
AM1TN	Tapered Nozzle Assembly	10.6mm	0.9mm	Copper

B Contact Tips

Part Number	Description	Size (mm)	Wire Size (mm-inch)	Material
AM1CT06	Contact Tip	M6*25.0	0.6 - 0.023"	Copper
•AM1CT08	Contact Tip	M6*25.0	0.8 - 0.030"	Copper
AM1CT09	Contact Tip	M6*25.0	0.9 - 0.035"	Copper
AM1CT10	Contact Tip	M6*25.0	1.0 - 0.040"	Copper
AM1CT08A	Contact Tip	M6*25.0	0.8 - 0.030"	Copper
AM1CT10A	Contact Tip	M6*25.0	1.0 - 0.040"	Copper
AM1CT12A	Contact Tip	M6*25.0	1.2 - 0.045"	Copper

C Tip Adaptors

Part Number	Description	Material
•AM1TA	Tip Adaptor	Brass

•Denotes torch package standard wear part set-up

D Liners

Part Number	Description	Wire Size
•AM1535-30	Steel Liner x 3mt	0.6-0.9mm
•AM1535-40	Steel Liner x 4mt	0.6-0.9mm
•AM1535-50	Steel Liner x 5mt	0.6-0.9mm

For alternate liner options please refer to page 22